# **Duplo**



# PFI BLADE B2+ DIGITAL CUTTING TABLE

SPECIFICATIONS	
AUTO FEEDER	
Feeder Capacity	Up to 100 mm
Sheet Separation	Air powered, variable jet stream separation
Feeding System	Vacuum fed with clamps mounted on gantry
Max. Sheet Size	800mmx600mm/31"x24"
Min. Sheet Size	210mmx297mm/8"x12"
CUTTING CONTROL	
Tools	Rotating cut knife, kiss cut knife, Oscillating knife, creasing wheel
Cutting System	Digital signal platform
Blade	Tungsten steel
Productivity	12 - 45 seconds per SRA3 sheet (depending on design complexity)
Max. Cutting Speed	Up to 1200 mm/second
<b>Cutting Thickness</b>	up to 6mm
Cutting Tolerance	±0.3 mm
SOFTWARE AND CONNECTION	
Software (platform)	Processor I5 7500 Series Dual Core or higher, Ram 4 GB or more, Hard Drive 5 GB {SSD drives recommended for optimal performance), Enternet Port: 10/100 MB x1, PCI-E 1GB Ethernet card x1, Display: 19" LCD or bigger
File Format	Ai Eps Jpg Pdf Ps Dxf
Network	LAN
CAMERA REGISTRATION SYSTEM	
Camera Registration System	CCD registration system
GENERAL POWER	
Voltage	220 V, 50/60 Hz, 20 A
Power	4 KW

Production rates are based on optimal conditions and may vary depending on stock and environmental conditions. As part of our continuous product improvement program, specifications are subject to change without notice.

\* Max sheet size w/o CCD 800 mm x 600 mm, Max sheet size with CCD 770 mm x 570 mm

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Ref: PFI BLADE B2+ 03/21

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# NO DIES REQUIRED

Utilising the PFi Blade Connect software, the triple tooling head follows the lines sketched on the cutting file to finish applications into any shape desired. Media is held in place on the flatbed through a suction zone, below the conveyor belt as the tooling head moves throughout the sheet.





### **AUTOMATED FEED SYSTEM**

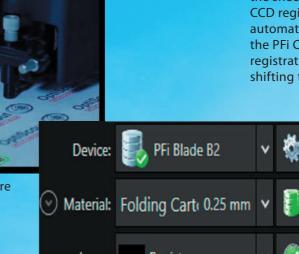
With a stack height of 100mm, the PFi Blade maintains a productive operation.

Each sheet is vacuum fed with the air knife aiding in separation, then transported onto the cutting table. The feed tray elevates as sheets are fed and it can be reloaded without interrupting operation.





PFi Connect software



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## **EASY JOB PREP AND SETUP**

Create the cutting file in vector programs such as Adobe Illustrator and CorelDRAW to define the cuts, kiss cuts and scores desired. Export the cutting file in a number of supported formats, then upload it onto the PFi Connect software (PC sold separately) when the job is ready to run. Prepare the printed artwork files by adding registration marks on each corner of the sheet as well as a QR code. During operation, the CCD registration system will read the QR code and automatically pull up the matching cutting file on the PFi Connect software. It will also read the registration marks and compensate for any image shifting to ensure each sheet is accurately finished.



**CCD Registration System** 

## **STANDARD TOOLS**

The PFi Blade comes included with four cutting tools and a scoring wheel, and up to 3 tools can be added in the tooling head. Set them to cut intricate shapes, kiss cut labels and stickers, and score fold lines to avoid toner cracking on packaging and folded pieces.





